



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2023.0041.001

DVS ZERT GmbH hereby certifies that the welding company

**Metallgießerei Spremberg Produktion GmbH**  
**Geschwister-Scholl-Str. 14-15**  
**03130 Spremberg**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2023-08-15 until 2026-08-14

Düsseldorf, 2023-08-15  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER

Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2023.0041.001

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	10, 11, 3, 5, 7, 8	t ≥ 3 mm	finishing welding G28Mn6

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Klaus-Peter Oberhoffer, IWE [external]

born: 1965-10-24

### 1st deputy(ies) of the responsible welding coordinator(s):

André Obst, IWS

born: 1978-04-13

### Others deputies:

-

### Remarks:

### Register no.:

DVSZERT/15085/CL1/041/23/0

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.